

Kemcrete PU MS

Ultra Heavy Duty Polyurethane - Cement Mortar Floor Screed

Description

Kemcrete PU MS is three components Polyurethane with a very special cement binder, performs heavy duty mortar screed, designed to be applied in thickness of 6 - 12 mm. serving a high wear and abrasion resistant, with high chemical and mechanical performance and thermal shock resistance between -40 °C up to 150 °C.

Where to use

Kemcrete PU MS floors find their widest use in the following:

- Food & beverage industries
- Pharmaceutical & medical industries
- Hospitals & laboratories
- Chemicals industries
- Cold stores & freezers

Advantages

- Fast hardening
- Slip resistant & easy to clean
- Freeze / thaw resistant -40° C
- Heat resistant up to 150 °C occasional hot oils and water vapor
- Non -Tainting, non-dusting
- Nontoxic, antimicrobial
- impermeable to liquids
- High wear and abrasion resistance
- High resistance to impact
- Withstands high mechanical stress
- Chemical resistant to most alkalis , acids and solvents including (100% lactic acid, 100% oleic acid, 100% methanol, conc. Citric acid, hot oils, sugar and boiled water)

Properties

Samples cured for 7 days and tests at 23 °C and R.H. 50 – 60%

Color	Default grey	Different shades of grey are available
Density	2 ±0.2 Kg/L	
Pot life @23°C	15 - 20 minutes	
Fully cured	4 Days	
Compressive strength	45 - 50 N/mm ²	
Temperature Resistance		
System thickness 5 - 6 mm	- 25 °C / + 80 °C	
System thickness 9 mm	- 40 °C / + 110 °C	
System thickness 12 mm	- 40 °C / + 120 °C	
Tensile strength	4 - 5 N/mm ²	
Flexural strength	7 - 9 N/mm ²	
Adhesion strength	> 2 N/mm ² (Concrete failure)	
Shore D Hardness	80 - 85	
Coefficient of friction	Steel: 0.4 Rubber: 1.25	
Impact resistance	20 Nm	



Surface Preparation

- Remove any loose or unsound concrete by chipping, scarifying, shot blasting, sanding or grinding
- All damaged areas, cracks and surface irregularities must be repaired and smoothed first by using **Kemrepair EP** and bonding layer using **Kembond EP**, or by making a scratch coat using **Sealer E43** and filled possibly with **Kemfloor Aggregate #2** to be spread over using a prober squeegee

For new poured concrete:

- Allow to fully cure 28 days prior to application – allowed after 7 days in case concrete reached to a compressive of 25 N/mm²
- Remove any curing membrane by sanding and remove the etching with a strong detergent
- The compression strength should not be less than 25 N/mm² and the tensile strength is at 1.5 N/mm²

For old concrete:

- Thoroughly clean the surface with a grease-cutting detergent to remove grease and Oils

Previously coated concrete:

- Remove any peeling or degraded paint by sanding or using a paint stripper
- For intact paint, thoroughly clean the surface with a strong detergent, then lightly sand to remove any gloss
- Treat any areas worn down to the original concrete as bare concrete

Anchor groove

- Termination grooves are nominally square in section with each side twice the thickness of the floor
- Termination grooves must be present in the surface of the concrete within 75 mm of all free edges
- Free edges include all joints, column bases, perimeter walls, drainage channels, door thresholds
- Control Joints are also required wherever movement is expected including adjacent to stainless steel channels, machine bases, around columns and at any construction joint in the substrate

Expansion joints:

- Shall be installed in accordance with local building codes
- Never bridge an expansion, contraction or construction joint

Priming

- Prime the prepared concrete substrate using **Sealer E45** at a coverage rate 0.2 – 0.25 Kg/m²
- Mix components A and B together using a slow speed drill and paddle until it is streak free
- Using a paint brush or medium pile paint roller, apply the mixed primer to the prepared substrate
- If the concrete absorbs the primer, leaving the surface matt instead of glossy, the surface should be re-primed
- Scatter **Kemfloor Aggregates #3** over the wet primer and leave it over night to dry
- Swipe the loose aggregates on the next day and make sure the surface is cleaned
- The scratch coat should be checked for any pinholes and make sure the surface is touch to dry before applying subsequent layers and perfectly sealed
- Scratch coat should not be left for more than 48 hours, or else a mechanical preparation will be required

Mixing

It is important to remember that **Kemcrete PU MS** has a limited pot life of 15 - 20 minutes, therefore, it is wise to check and make sure everything is in order before starting the mixing sequence

- Mix the **Kemcrete PU MS** components **part A** and **part B** together for 1 minute with a slow speed drill and paddle (300 – 350 rpm) to create a uniform dispersion
- The mixed material should then be transferred into a suitable mixing container and then gradually add the **part C** whilst mixing continues for typically 2 – 3 minutes
- Only whole units are to be mixed
- Transport and discharge the mixed material onto the substrate as quickly as possible

Application	<ul style="list-style-type: none"> Pour all of the mixed Kemcrete PU MS on to the floor immediately after mixing and spread by steel trowel to the desired thickness All termination and anchor grooves cut in the concrete should be filled with the Kemcrete PU MS Lightly use a roller to even the surface To ensure an even finish, the troweling and the even roller should be completed before the mix is more than 10 minutes' old Allow 24 hours before light traffic
Cleaning	<ul style="list-style-type: none"> Cleaning all tools and equipment immediately after use with Prosolve PU
Limitation	<ul style="list-style-type: none"> Expansion joints in the existing substrate should be continued through Kemcrete PU MS and filled to the required level with a suitable sealant from Proflex® range Substrate temperature must be at least 3°C above the dew point Relative humidity of the air must be lower than 80% The ambient temperature must be between +10 °C and +30 °C
Theoretical Coverage	<ul style="list-style-type: none"> Kemcrete PU MS: <ul style="list-style-type: none"> 12 Kg / m² / 6 mm thickness 18 Kg / m² / 9 mm thickness 24 Kg / m² / 12 mm thickness <p>Where 2 Kg for each 1 mm without wastage and on even substrates</p>
Packaging	Part (A+B+C) 10 Kg
Shelf life & storage	12 months if stored in unopened containers in cool, dry condition
Health and Safety	<ul style="list-style-type: none"> Use gloves and a breathing mask when applying Apply forced ventilation in confined spaces Skin splashes to be removed with hand cleanser, soap, and water Eye splashes are to be removed with plenty of water If ingested seek medical advice
Additional Information	<p>PROKEM provides the construction industry with a comprehensive range of construction chemicals and specialty products answering the queries of modern engineers for trouble free durable structures</p> <p>PROKEM designs tailor made products should there be a critical application that requires specific properties rather than our main range. For our customer's satisfaction</p> <p>PROKEM reserves the right to change the properties of its products</p> <p>All orders are accepted subject to our current terms of sale & delivery</p> <p>Users must always refer to the most recent issue of the local product data sheet for the product concerned, copies of which will be supplied on request</p> <p>PROKEM extends technical services to include after sales support to assist users in the proper handling of our products</p>