

## Kemfloor E43

Advantages

Chemical and Abrasion Resistant, Solvent – Free Epoxy Floor Coating

Description	Kemfloor E43 is a solvent—free, high build colored epoxy coating.
	Kemfloor E43 is ideal for all heavily trafficked areas.
	Kemfloor E43 is durable and chemical resistant so it will protect and brighten concrete
	and make cleaning much easier.
	Kemfloor E43 is a hard wearing, easily cleaned, attractive colored floor coating (non-slip if
	required) with abrasion resistance and high chemical resistance
	Kemfloor E43 is used for :-
Where to use	<ul> <li>Industrial flooring subjected to normal or moderately heavy loading.</li> </ul>
Where to use	•Food industries.
	<ul> <li>Pharmaceutical industries and textile plants.</li> </ul>
	•Power stations.
	Basements.
	Solvent free, seamless finish.
	Non-slip for safety of personnel.
	Easy to apply pre-weighed packing.
Advantages	Easy to clean.

Good adhesion to substrate. High chemical resistance. Durability and hard wearing. Available in a wide range of colors.

Properties		
Specific Gravity	1.57 ±0.06	
Solids Content	100% (by volume)	LEED NC-2016, IEQC 4.3, LEM
Tensile Strength	20 — 21 N/mm²	_
Compressive Strength	55 — 57 N/mm <sup>2</sup>	_
Flexural Strength	35 — 37 N/mm²	_
Pot Life @ 23 °C	40 minutes	_
Dry To Recoat	24 hours	_
Fully Cured	7 days	
Impact Resistance	Excellent	_
Bond Strength To Concrete	> 2 N/mm² – Concrete Failure	_
Shore D Hardness	80 — 82	_
Abrasion resistance	60 — 63 m.gm loss	_
Elasticity modules	260 — 270 N/mm <sup>2</sup>	_
Tests	Tests were done on samples cured for 7 days @ 23 °C and R.H – 50 – 60% Complying with ASTM C-579, 580, 882 and D-4060, 638, 2240,1259	



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	For new poured concrete:
	Allow to fully cure 28 days prior to application.
Surface Preparation	Remove any curing membrane by sanding and remove the etching with a strong detergent.
	The compression strength should not be less than 25 N/mm <sup>2</sup> and the tensile strength is at 1.5 N/mm <sup>2</sup> .
	For the old concrete:
	Thoroughly clean the surface with a grease-cutting detergent to remove grease and oils and remove any loose or unsound concrete by chipping, scarifying, shot blasting, sanding or grinding, then proceed as for newly poured concrete.
	Previously coated concrete:
	Remove any peeling or degraded paint by sanding or using a paint stripper.  For intact paint, thoroughly clean the surface with a strong detergent, then lightly sand
	to remove any gloss.
	Treat any areas worn down to the original concrete as bare concrete.  All damaged areas, cracks and surface irregularities must be repaired and smoothened
	first by using <b>Kemrepair EP</b> and bonding layer using <b>Kembond EP</b> .
	Steel surface:
	The steel surface should be blasted to (SA 2 1/2) surface quality to remove rust and mill
	scale.
	Expansion joints:
	Shall be installed in accordance with local building codes.
	Never bridge an expansion, contraction or construction joint.
	It is important to remember that this coating has a limited pot life of 40 minutes.
	Therefore, it is wise to check and make sure everything is in order before starting the
	mixing sequence.
	Stir the contents of pack A to disperse settlement, then add pack B and mix with a very
Mixing	low speed mixer, until completely blended.
	This will take about 2 to 3 minutes.
	Be careful not to introduce any air bubbles while mixing until a uniform consistency is obtained.
	Kemfloor E43 should be used immediately after mixing.
	•Application at temp. +10°C / +30 °C & R.H 85%.
	•Kemfloor E43 can be applied by brush, roller, or airless spraying gun to get a uniform
	spread.
Application	Being solvent-free, there is no limit to film thickness.
	<ul> <li>Anti-slip finish may be achieved by broadcasting a specially graded silica sand in excess.</li> </ul>
	• For the application on green and damp concrete, the substrate must be primed usin
	Wetseal.
	Prime the prepared surface using <b>Sealer E43</b> at a theoretical consumption of $0.15 - 0$ .
	Kg/m <sup>2</sup>
Theoretical Coverage	*In the case of wet or green concrete substrates Wetseal can be used
Theoretical Coverage	Apply <b>Kemfloor E43</b> 0.2 – 0.25 Kg/m <sup>2</sup>
	2 coats are always recommended
	For Anti-Slip Applications or Multi-Layer Systems <b>Kemfloor Aggregate</b> : 1 - 2 Kg/m <sup>2</sup>
<u></u>	1 of Arti Ship Applications of Watti Layer Systems Reninoof Aggregate. 1 2 kg/m



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Packaging	5 Kg Pail (A, B)
Shelf Life & Storage	20 Kg Pail (A, B)  Kemfloor E43 has a shelf life of 12 months if kept in their original and undamaged packing
	in a dry condition.
Health and Safety	This product is of low toxicity but normal precautions should be observed.
	Use gloves and breathing mask when applying.
	Apply forced ventilation in confined spaces.
	Skin splashes to be removed with hand cleanser, soap and water.
	Eye splashes to be removed with plenty of water.
	Ensure adequate ventilation in confined spaces and use breathing aids.
	If ingested, drink milk and seek medical attention.
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